

ADHESIVE H-PU1



SAFETY DATA SHEET

Compiled in accordance with REACH Regulation (EC) No 1907/2006, as retained and amended in UK law

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VERSION: 4.0

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form : Mixture
Trade name : Adhesive H-PU1
Product code : Ford Internal Ref.: 195087
SDS Number : 5890
Unique Formula Identifier (UFI) : D39E-SJQ3-3003-KT7E
Product use : Professional use

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Function or use category : Adhesives, sealants

1.2.2. Uses advised against

Restrictions on use : None known

1.3. Details of the supplier of the safety data sheet

Supplier

Ford-Werke GmbH
Edsel-Ford-Str. 2-14
50769 Cologne
Germany
+49 221 90-33333
sdseu@ford.com

Distributor

Ford Motor Company Ltd.
Parts Distribution Centre
Royal Oak Way South
NN11 8NT Daventry, Northants
United Kingdom
+44 1327 305 198

1.4. Emergency telephone number

+49 (0) 6132-84463 (GBK GmbH – 24/7)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to The Chemicals (Health and Safety) and Genetically Modified Organisms (Contained Use) (Amendment etc.) (EU Exit) Regulations

Health hazards	Respiratory sensitisation, Category 1	H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
	Skin sensitisation, Category 1	H317	May cause an allergic skin reaction.

Full text of H- and EUH-statements: see section 16

Adverse physicochemical, human health and environmental effects

No additional information available

2.2. Label elements

Labelling according to The Chemicals (Health and Safety) and Genetically Modified Organisms (Contained Use) (Amendment etc.) (EU Exit) Regulations

Hazard pictograms



Signal word

Danger

Contains

4,4'-methylenediphenyl diisocyanate; Adipic acid, polymer with 1,6-hexanediol and 1,1'-methylenebis[4-isocyanato benzene]

Hazard statements

H317

May cause an allergic skin reaction.

H334

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Precautionary statements**Prevention**

P261

Avoid breathing vapours.

P280

Wear protective gloves.

Response

P304+P340

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P342+P311

If experiencing respiratory symptoms: Call a doctor, a POISON CENTER.

Extra phrases

As from 24 August 2023 adequate training is required before industrial or professional use.

2.3. Other hazards

This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII.

This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII.

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or substance(s) are not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %

SECTION 3: Composition/information on ingredients**3.2. Mixtures**

Chemical name	CAS- No EC- No Index No RRN	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]	Notes
Adipic acid, polymer with 1,6-hexanediol and 1,1'-methylenebis[4-isocyanato benzene]	31075-20-4	1 - < 3	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 STOT SE 3, H335 STOT RE 2, H373	
Oxydipropyl dibenzoate	27138-31-4 248-258-5 01-2119529241-49-XXXX	0.25 - < 2.5	Aquatic Chronic 3, H412	
4,4'-methylenediphenyl diisocyanate	101-68-8 202-966-0 615-005-00-9 01-2119457014-47-XXXX	0.1 - < 1	Acute Tox. 4 (Inhalation), H332 (ATE=1.5 mg/l/4h) Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 Carc. 2, H351 STOT SE 3, H335 STOT RE 2, H373	(0.1 ≤ C ≤ 100) Resp. Sens. 1; H334 (5 ≤ C ≤ 100) Eye Irrit. 2; H319 (5 ≤ C ≤ 100) Skin Irrit. 2; H315 (5 ≤ C ≤ 100) STOT SE 3; H335 (Note C)(Note 2)

Note 2 - The concentration of isocyanate stated is the percentage by weight of the free monomer calculated with reference to the total weight of the mixture.

Note C - Some organic substances may be marketed either in a specific isomeric form or as a mixture of several isomers. In this case the supplier must state on the label whether the substance is a specific isomer or a mixture of isomers.

Full text of H- and EUH-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general	: Call a poison center or a doctor if you feel unwell. Never give anything by mouth to an unconscious person.
First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing. If experiencing respiratory symptoms: Call a poison center or a doctor.
First-aid measures after skin contact	: Wash skin with plenty of water. If skin irritation occurs: Get medical advice/attention.
First-aid measures after eye contact	: Rinse immediately and thoroughly, pulling the eyelids well away from the eye (15 minutes minimum). Remove contact lenses, if present and easy to do. Continue rinsing. Consult an ophthalmologist if irritation persists.
First-aid measures after ingestion	: Rinse mouth out with water. Do not induce vomiting. Call a poison center or a doctor if you feel unwell.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after inhalation	: May cause allergy or asthma symptoms or breathing difficulties if inhaled. Cough. Shortness of breath. May cause irritation or asthma-like symptoms.
Symptoms/effects after skin contact	: Repeated or prolonged skin contact may cause irritation. irritation (itching, redness, blistering).

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media	: Water spray. Dry powder. Foam. Carbon dioxide.
Unsuitable extinguishing media	: Do not use a water jet since it may cause the fire to spread.

5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products in case of fire	: During fire, gases hazardous to health may be formed. Carbon oxides (CO, CO ₂).
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5.3. Advice for firefighters

Precautionary measures fire	: In case of fire and/or explosion do not breathe fumes.
Protection during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Protective equipment	: Wear recommended personal protective equipment. For personal protection, see section 8 of the SDS.
Emergency procedures	: Ventilate spillage area. Avoid breathing fume, mist, gas, vapours. Avoid contact with skin, eyes and clothing.

6.1.2. For emergency responders

Protective equipment	: Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".
Emergency procedures	: Keep unnecessary personnel away.

6.2. Environmental precautions

Avoid release to the environment. Avoid discharge into drains, water courses or onto the ground.

6.3. Methods and material for containment and cleaning up

For containment	: Collect spillage.
Methods for cleaning up	: Leave the product to solidify. Mechanically recover the product. Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water. Small spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. Never return spills in original containers for re-use.

6.4. Reference to other sections

For further information refer to section 8: "Exposure controls/personal protection". For disposal of residues refer to section 13 : "Disposal considerations".

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling	: Wear personal protective equipment. Avoid contact with skin, eyes and clothing. Ensure good ventilation of the work station.
Hygiene measures	: Do not eat, drink or smoke when using this product. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures	: Ground/bond container and receiving equipment.
Storage conditions	: Store in a well-ventilated place. Keep out of frost.
Incompatible materials	: Water. Amines. Alcohol.
Storage temperature	: 15 – 35 °C

7.3. Specific end use(s)

Adhesives, sealants.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1. National occupational exposure and biological limit values

No additional information available

8.1.2. Recommended monitoring procedures

No additional information available

8.1.3. Air contaminants formed

No additional information available

8.1.4. DNEL and PNEC

Oxydipropyl dibenzoate (27138-31-4)

DNEL/DMEL (Workers)

Acute - systemic effects, dermal	170 mg/kg bw/day
Acute - systemic effects, inhalation	35.08 mg/m ³
Long-term - systemic effects, dermal	10 mg/kg bw/day
Long-term - systemic effects, inhalation	8.8 mg/m ³

DNEL/DMEL (General population)

Acute - systemic effects, dermal	80 mg/kg bw/day
Acute - systemic effects, inhalation	8.7 mg/m ³
Acute - systemic effects, oral	80 mg/kg bw/day
Long-term - systemic effects, oral	5 mg/kg bw/day
Long-term - systemic effects, inhalation	8.69 mg/m ³
Long-term - systemic effects, dermal	2.5 mg/kg bw/day

PNEC (Water)

PNEC aqua (freshwater)	0.02 mg/l
PNEC aqua (marine water)	0.002 mg/l
PNEC aqua (intermittent, freshwater)	0.04 mg/l
PNEC aqua (intermittent, marine water)	0.01 mg/l

PNEC (Sediment)

PNEC sediment (freshwater)	8.03 mg/kg dwt
PNEC sediment (marine water)	0.803 mg/kg dwt

PNEC (Soil)

PNEC soil	1 mg/kg dwt
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PNEC (Oral)

PNEC oral (secondary poisoning)	333 mg/kg food
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PNEC (STP)

PNEC sewage treatment plant	10 mg/l
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4,4'-methylenediphenyl diisocyanate (101-68-8)

DNEL/DMEL (Workers)

Acute - local effects, inhalation	0.1 mg/m ³
Long-term - local effects, inhalation	0.05 mg/m ³

DNEL/DMEL (General population)

Acute - local effects, inhalation	0.05 mg/m ³
Long-term - local effects, inhalation	0.025 mg/m ³

PNEC (Water)

PNEC aqua (freshwater)	3.7 mg/l
PNEC aqua (marine water)	0.37 mg/l
PNEC aqua (intermittent, freshwater)	37 mg/l

PNEC (Sediment)

PNEC sediment (freshwater)	11.7 mg/kg dwt
PNEC sediment (marine water)	1.17 mg/kg dwt

PNEC (Soil)

PNEC soil	2.33 mg/kg dwt
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8.1.5. Control banding

No additional information available

8.2. Exposure controls**8.2.1. Appropriate engineering controls****Appropriate engineering controls:**

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

8.2.2. Personal protection equipment**Personal protective equipment:**

Wear suitable protective clothing.

8.2.2.1. Eye and face protection**Eye protection:**

EN 166. Safety glasses. Wear security glasses which protect from splashes

8.2.2.2. Skin protection**Skin and body protection:**

Wear suitable protective clothing. Long sleeved protective clothing

Hand protection:

Protective gloves. DIN ISO 374. The recommendation is only valid for the supplied product and the stated application. Special working conditions, like heat or mechanical strain, which deviate from the test conditions, can reduce the protective effect provided by the recommended glove

Material	Permeation	Thickness (mm)	Comments
Nitrile rubber (NBR)	6 (> 480 minutes)	0,4	Glove recommendation: Camatril Velours® 730 (Kächele-Cama GmbH, source of supply see www.kcl.de) or comparable product.
In case of splash contact: Nitrile rubber (NBR)	6 (> 480 minutes)	0,4	Glove recommendation: Camatril Velours® 730 (Kächele-Cama GmbH, source of supply see www.kcl.de) or comparable product.

Other skin protection

Materials for protective clothing:

Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment

8.2.2.3. Respiratory protection

Respiratory protection:

If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. Extra personal protection: A/P2 filter respirator for organic vapour and harmful dust

8.2.2.4. Thermal hazards

Thermal hazard protection:

Wear appropriate thermal protective clothing, when necessary.

8.2.3. Environmental exposure controls

Environmental exposure controls:

Avoid release to the environment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Solid
Colour	: Black.
Appearance	: Paste.
Odour	: Characteristic.
Odour threshold	: Not available
Melting point	: Not available
Freezing point	: Not available
Boiling point	: Not available
Flammability	: Not available
Explosive limits	: Not applicable
Lower explosive limit (LEL)	: Not applicable
Upper explosive limit (UEL)	: Not applicable
Flash point	: Not applicable
Auto-ignition temperature	: Not applicable
Decomposition temperature	: > 140 °C
pH	: Not available
pH solution	: Not available
Viscosity, kinematic	: Not applicable
Viscosity, dynamic	: 4606 mPa·s
Solubility	: insoluble in water.
Log Kow	: Not available
Vapour pressure	: < 0.1 hPa @ 20°C
Vapour pressure at 50°C	: Not available
Density	: 1.23 – 1.29 g/cm³ @ 20°C
Relative density	: Not available
Relative vapour density at 20°C	: Not applicable
Particle size	: Not available
Particle size distribution	: Not available
Particle shape	: Not available
Particle aspect ratio	: Not available
Particle aggregation state	: Not available
Particle agglomeration state	: Not available
Particle specific surface area	: Not available

Particle dustiness : Not available

9.2. Other information

9.2.1. Information with regard to physical hazard classes

No additional information available

9.2.2. Other safety characteristics

VOC content : 0.3 %

SECTION 10: Stability and reactivity

10.1. Reactivity

Reacts with water. Possible pressure build-up. Reacts with : Water. Alcohol. Amines.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

Do not allow contact with water. humidity. Moisture.

10.5. Incompatible materials

Water. Amines. alcohols.

10.6. Hazardous decomposition products

During fire, gases hazardous to health may be formed. Isocyanates. On contact with humidity, releases: Carbon oxides (CO, CO₂). pressure rise and possible bursting of container.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral)	: Based on available data, the classification criteria are not met
Acute toxicity (dermal)	: Based on available data, the classification criteria are not met
Acute toxicity (inhalation)	: Based on available data, the classification criteria are not met
Skin corrosion/irritation	: Based on available data, the classification criteria are not met
Serious eye damage/irritation	: Based on available data, the classification criteria are not met
Respiratory or skin sensitisation	: May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause an allergic skin reaction.
Additional information	: Persons suffering from allergic reactions to isocyanates should avoid contact with the product.
Germ cell mutagenicity	: Based on available data, the classification criteria are not met
Carcinogenicity	: Based on available data, the classification criteria are not met

4,4'-methylenediphenyl diisocyanate (101-68-8)

IARC group	3 - Not classifiable
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Reproductive toxicity	: Based on available data, the classification criteria are not met
STOT-single exposure	: Based on available data, the classification criteria are not met

4,4'-methylenediphenyl diisocyanate (101-68-8)

STOT-single exposure	May cause respiratory irritation.
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Adipic acid, polymer with 1,6-hexanediol and 1,1'-methylenebis[4-isocyanato benzene] (31075-20-4)

STOT-single exposure	May cause respiratory irritation.
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STOT-repeated exposure	: Based on available data, the classification criteria are not met
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4,4'-methylenediphenyl diisocyanate (101-68-8)

STOT-repeated exposure	May cause damage to organs (respiratory system) through prolonged or repeated exposure (inhalation).
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Adipic acid, polymer with 1,6-hexanediol and 1,1'-methylenebis[4-isocyanato benzene] (31075-20-4)	
STOT-repeated exposure	May cause damage to organs through prolonged or repeated exposure.
Aspiration hazard	: Based on available data, the classification criteria are not met
Adhesive H-PU1	
Viscosity, kinematic	Not applicable

11.2. Information on other hazards

11.2.1. Endocrine disrupting properties

11.2.2. Other information

Potential adverse human health effects and symptoms : Avoid prolonged exposure : Isocyanates, Exposure may produce an allergic reaction

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Hazardous to the aquatic environment, short-term (acute) : Based on available data, the classification criteria are not met

Hazardous to the aquatic environment, long-term (chronic) : Based on available data, the classification criteria are not met

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Results of PBT and vPvB assessment

Adhesive H-PU1

This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII.

This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII.

12.6. Endocrine disrupting properties

No additional information available

12.7. Other adverse effects

Other adverse effects : No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this product

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Regional waste regulation : Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

Sewage disposal recommendations : Do not contaminate ponds, waterways or ditches with chemical or used container.

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID
Not regulated for transport

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

EU restriction list (REACH Annex XVII)

Reference code	Applicable on
3(b)	Adhesive H-PU1 ; Adipic acid, polymer with 1,6-hexanediol and 1,1'-methylenebis[4-isocyanato benzene]
3(c)	Oxydipropyl dibenzoate
56(a)	4,4'-methylenediphenyl diisocyanate
74.	4,4'-methylenediphenyl diisocyanate
Contains no substance(s) listed on the REACH Candidate List	
Contains no substance(s) listed on REACH Annex XIV (Authorisation List)	
Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)	
Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)	
VOC content	: 0.3 %
Other information, restriction and prohibition regulations :	Directive 92/85/EEC on the safety and health of pregnant workers and workers who have recently given birth or are breastfeeding as amended. Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work, as amended. Directive 94/33/EC on the protection of young people at work, as amended. For details, refer to section 3 and 8.

Directive 2012/18/EU (SEVESO III)

Seveso Additional information : Not applicable

15.1.2. National regulations

No additional information available

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

Indication of changes:

SECTION 2. P-statements for label. Physical and chemical properties.

Abbreviations and acronyms

ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	Acute Toxicity Estimate
BCF	Bioconcentration factor
BLV	Biological limit value
BOD	Biochemical oxygen demand (BOD)
COD	Chemical oxygen demand (COD)
DMEL	Derived Minimal Effect level
DNEL	Derived-No Effect Level
EC-No.	European Community number
EC50	Median effective concentration
EN	European Standard
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
LC50	Median lethal concentration
LD50	Median lethal dose
LOAEL	Lowest Observed Adverse Effect Level
NOAEC	No-Observed Adverse Effect Concentration
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
OECD	Organisation for Economic Co-operation and Development
OEL	Occupational Exposure Limit
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration

RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS	Safety Data Sheet
STP	Sewage treatment plant
ThOD	Theoretical oxygen demand (ThOD)
TLM	Median Tolerance Limit
VOC	Volatile organic compounds
CAS-No.	Chemical Abstract Service number
N.O.S.	Not Otherwise Specified
vPvB	Very Persistent and Very Bioaccumulative
ED	Endocrine disruptor

Data sources	:	REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006.
Training advice	:	Follow training instructions when handling this material.

Full text of H- and EUH-statements

Acute Tox. 4 (Inhalation)	Acute toxicity (inhal.), Category 4
Aquatic Chronic 3	Hazardous to the aquatic environment – Chronic Hazard, Category 3
Carc. 2	Carcinogenicity, Category 2
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
Resp. Sens. 1	Respiratory sensitisation, Category 1
Skin Irrit. 2	Skin corrosion/irritation, Category 2
Skin Sens. 1	Skin sensitisation, Category 1
STOT RE 2	Specific target organ toxicity – Repeated exposure, Category 2
STOT SE 3	Specific target organ toxicity – Single exposure, Category 3, Respiratory tract irritation
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H351	Suspected of causing cancer.
H373	May cause damage to organs through prolonged or repeated exposure.
H412	Harmful to aquatic life with long lasting effects.

Classification and procedure used to derive the classification for mixtures according to Regulation (EC) 1272/2008 [CLP]

Resp. Sens. 1	H334	Calculation method
Skin Sens. 1	H317	Calculation method

The above information describes exclusively the safety requirements of the product and is based on our present-day knowledge. The information is intended to give you advice about the safe handling of the product named in this safety data sheet, for storage, processing, transport and disposal. The information cannot be transferred to other products. In the case of mixing the product with other products or in the case of processing, the information on this safety data sheet is not necessarily valid for the new made-up material.

Attachment to the Safety Data Sheet



Productname: Adhesive H-PU1

Ford Internal Ref.: 195087

Revision Date: 17.06.2025

Involved Products:

	Finiscode	Part Number	Packaging	Part of Kit		
1	1 935 159	FU7J M2G316 AA	310 ml	2 053 958	FU7J T03863 AB	Windscreen Adhesive Kit – 1 Component H1-310